



# FACTORY OF THE FUTURE

OCTOBER 17, 2018 FACTORY 2050 | AMRC | SHEFFIELD, UK



## Dassault Systèmes' FACTORY OF THE FUTURE event at the AMRC

Join us at Dassault Systèmes' FACTORY OF THE FUTURE event at the University of Sheffield's Advanced Manufacturing Research Centre (AMRC) on October 17, 2018. This one-day conference in Sheffield, UK will help you identify your operational challenges and show how to develop your future factory through digital transformation.

#### Tour the AMRC – Factory 2050 with Dassault Systèmes

The AMRC helps manufacturers of any size to become more competitive by introducing new ways of automatically assembling complex products and using advanced technologies, such as robotics, augmented reality and large-volume metrology.

#### Our hosts at the AMRC – Factory 2050

Robin Scott Head of Digital, AMRC

Alex Godbehere Project Engineer, AMRC

## What is the AMRC?

#### A world-class centre for advanced manufacturing

- Established in 2001 as a collaboration between Boeing & the University of Sheffield.
- Helps manufacturers of any size to become more competitive by introducing advanced techniques, technologies and processes.
- Specialises in carrying out world-leading research into advanced machining, manufacturing and materials, which is of practical use to industry.
- Expertise in machining, automation, robotics, digitally assisted assembly, casting, additive manufacturing, composites, designing for manufacturing, testing and training.

100-plus industrial partners like:



Rolls-Royce

BAE SYSTEMS

AIRBUS



# The AMRC & Advanced Manufacturing Park

The AMRC employs around 500 highly qualified researchers and engineers from around the globe, on the Advanced Manufacturing Park in South Yorkshire.

## The Sub-centres of the AMRC include:

- Design Prototyping & Testing Centre
- Factory of the Future
- Knowledge Transfer Centre
- Nuclear AMRC

- AMRC Castings
- Composites Centre
- AMRC Training Centre
- Factory 2050

# Factory 2050

The AMRC Factory 2050 is the UK's first state of the art factory, entirely dedicated to conducting collaborative research into reconfigurable digitally assisted assembly, component manufacturing and machining technologies and is capable of rapidly switching production between different high-value components and one-off parts.

#### Need

- Customisation
- Batch size of 1 / high variation
- Short lead time
- High quality

## **Objectives**

- Quick reconfigurability
- Data driven
- Automated / semi-automated
- Modular line side support
- Develop skills and engineering talent
- Hub/ Spoke model

### **Technologies**

- Robotics / Automation
- Self inspecting / validating machines
- Augmented reality / Mixed
  reality / Digital Work
  Instructions
- Sensing and manufacturing informatics
- Smart flexible fixturing
- Next gen. MES / ERP / MOM systems
- Intelligent tools
- Visualisation / Simulation / Emulation (Digital Twin)



## Project RAID - Demonstrating Digital Twin concept

## Caterham 270S

- Complex Assembly
- Demonstrates flexibility of technology
- Relatable

The project shows how advanced technologies can be tailored to any complex full assembly process and used to fuel improvements in manufacturing productivity. The team are assembling half of a Caterham sports car by hand as per the written instructions. They are then building the other half using variety of technologies covering all the themes of research currently underway in Factory 2050.

The technologies being implemented are designed to be easy to integrate and demonstrate their ability to drive even the most advanced of Industry 4.0 manufacturing techniques and processes.

The whole project is being powered by DELMIA Apriso, the Manufacturing Operations System from Dassault Systèmes.



# **Collaborative Systems**

## KUKA iiwa

- Commanded via DELMIA Apriso
- Able to detect and report non-conformances automatically
- Traceability information
- Automated quality

# **Augmented Reality**

## Holographic CAD

- CAD overlay pulled from Digital Twin Prototype in DELMIA Apriso
- Automated build verification
- Remote Support
- Contextual, location-sensitive information (H&S, changes to work instructions)



# Smart Tools

## **DC Tightening Tools**

- Variable torque set via DELMIA Apriso Prototype Digital Twin
- In-process verification results reported to Digital Twin Instance
- Automatic non-conformance generation
- Bolt-bolt traceability





# **Intelligent Kitting**

## **Closed Loop**

- 'Kitting Cockpit' developed in DELMIA Apriso
- Guided kitting process
- Full closed-loop traceability
- Orchestrated by DELMIA Apriso and Machine Integrator

